

where we were ---

radiological effects of radiation

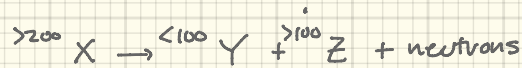
$$1 \text{ rem} = 1 \text{ rad} \times Q$$

$$Q = 10-20 \text{ n} \\ 20 \alpha \\ 1 \gamma, \beta$$

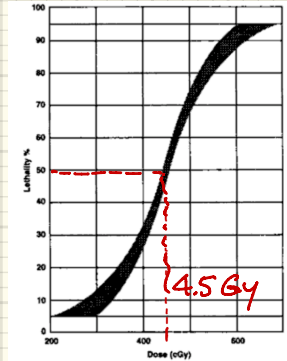
$$1 \text{ Gy} = 100 \text{ rad}$$

fission natural & induced  
liquid drop model

typical natural



energies released  $\sim 200 \text{ MeV/fission}$   
 $30-40 \text{ MeV's to neutrons}$

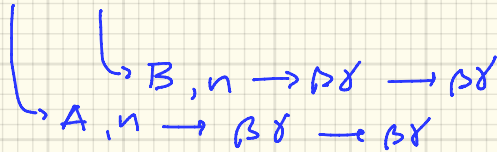
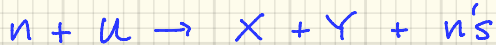


${}^{238}\text{U}$  99.3% of natural uranium

not useful as target for induced fission

${}^{235}\text{U}$   ${}^{239}\text{Pu}$  are ...

# Chain Reactions



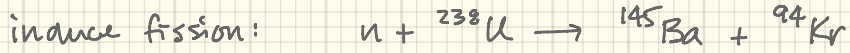
prompt neutrons

delayed neutrons ✓

need to produce >1 neutrons per fission... at least

$^{235}\text{U}$  &  $^{238}\text{U}$  both absorb neutrons... but fission is not equal

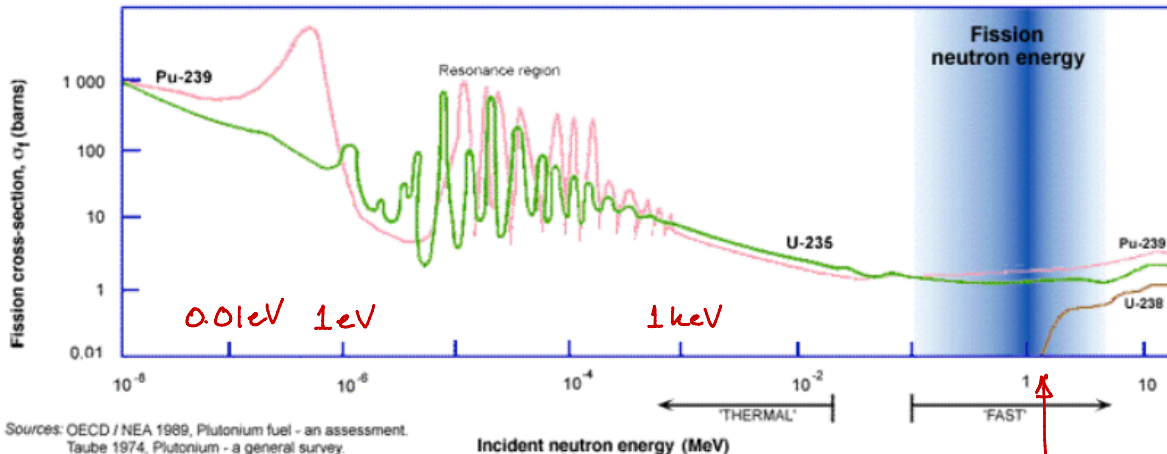
$^{238}\text{U}$  → 99.3% of natural Uranium



& generally:  $n + ^{238}\text{U} \rightarrow \text{discernible reaction}$



## NEUTRON CROSS-SECTIONS FOR FISSION OF URANIUM AND PLUTONIUM



**BUT:**



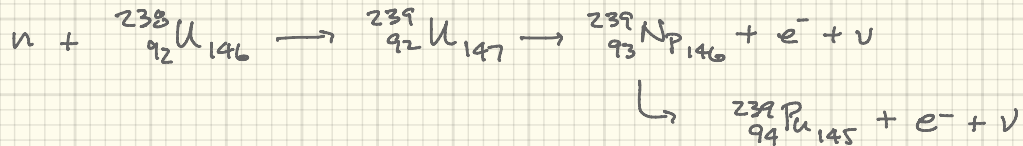
↘ quickly slow down and there aren't enough to threshold

**SO:**  ${}^{238}\text{U}$  is said to be un-fissionable

minimum required  
1.2 MeV

More  $^{238}\text{U} \dots$

there is a chain - look back at  $^{239}\text{Pu} \dots$  fissiles at all  $K(\infty)$



- a mechanism to produce Plutonium
- the "breeder cycle" for power  $\rightarrow$  only in Europe

Criticality.  $K$  (reproduction constant)

$$K = \frac{\# \text{ neutrons from one generation}}{\# \text{ neutrons from previous generation}}$$


$K = 1 \Rightarrow$  critical  $\rightarrow$  self-sustaining.


$K < 1 \Rightarrow$  subcritical

$K > 1 \Rightarrow$  supercritical  
 $\rightarrow$  can lead to explosive fission

(k)  $U \sim 2.5$

} critical mass - mass of fissile material necessary to maintain  $k=1$   
 $\Rightarrow$  neutrons don't leave

$^{235}\text{U}$   17 cm diameter  
53 kg

$^{239}\text{Pu}$   9 cm diameter  
16 kg

Consider 1 kg  $^{235}\text{U}$  & 100% efficiently fission it all.

$$N = 3 \times 10^{24} \text{ nuclei} \quad \text{assume } k = 2$$

$$(k)^G = \# \text{ fissions} = 3 \times 10^{24}$$

$$\ln k^G = \ln 3 \times 10^{24}$$

$$G \ln k = \ln 3 \times 10^{24}$$

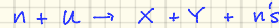
$$G = \frac{\ln 3 \times 10^{24}}{\ln 2} = \frac{56}{0.69} = 81 \text{ generations.}$$

$^{235}\text{U}$  fission for power.

- need neutrons to be slow  $\rightarrow$  "thermal"  $K = \frac{3}{2}kT \sim \text{eV's}$

$\rightarrow$  moderate them by allowing elastic scattering in "moderator"  
water (US reactors), Heavy Water (Canadian reactors)  
Carbon (original chain by Fermi) ...

$\rightarrow$  don't make too many!

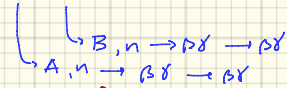


Prompt neutrons

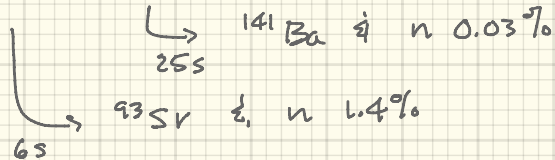
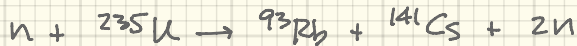
prompt neutrons very fast

99%

delayed neutrons... slower.



delayed neutrons ✓



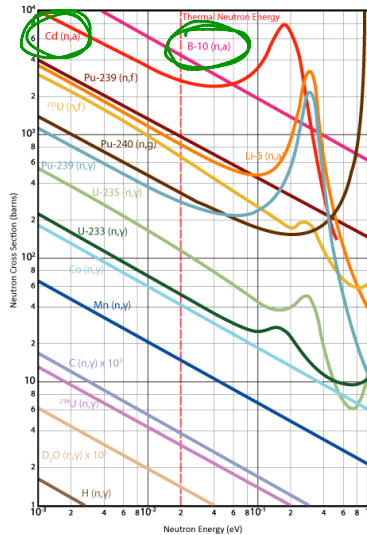
Delayed neutrons make power reactors possible

design for some # prompt neutrons

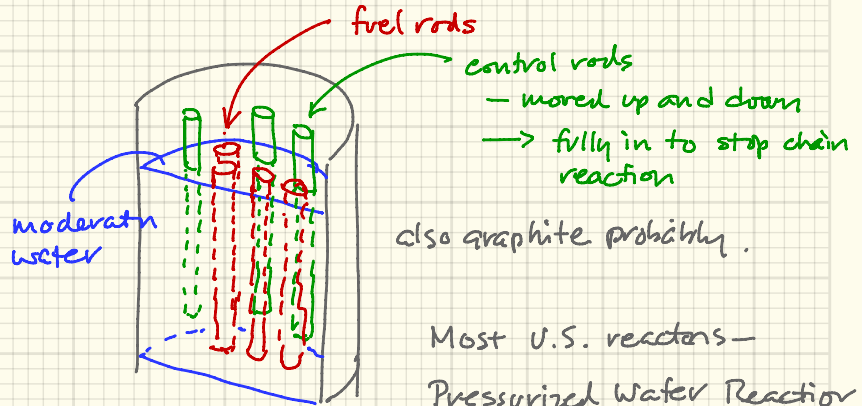
control # delayed neutrons

how? take them out with a "knot" → control rods of high-cross section material

Cross-Section and Neutron Energy



← Cd & B



also graphite probably.

Most U.S. reactors -  
Pressurized Water Reactor  
PLWR

Example -

that 1 kg of  $^{235}\text{U}$ ? - if  $Q = 208 \text{ MeV}$  ... what energy results?

$$\begin{aligned}\# \text{ nuclei} = N &= \frac{6.02 \times 10^{23} \text{ molecules/mole} (10^3 \text{ g})}{235 \text{ g/mole}} \\ &= 2.56 \times 10^{24} \text{ nuclei}\end{aligned}$$

$$E = N Q = 5.32 \times 10^{26} \text{ MeV}$$

$$1 \text{ MeV} = 4.45 \times 10^{-20} \text{ kWh}$$

$$E = 2.4 \times 10^7 \text{ kWh} = 24,000 \text{ MWh}$$

OR

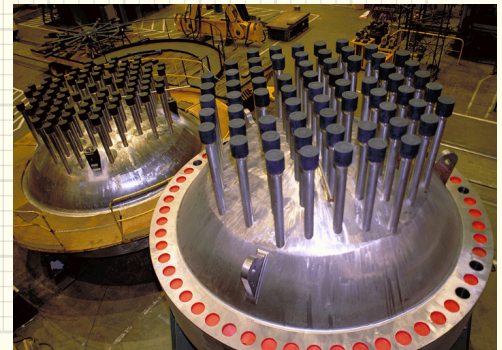
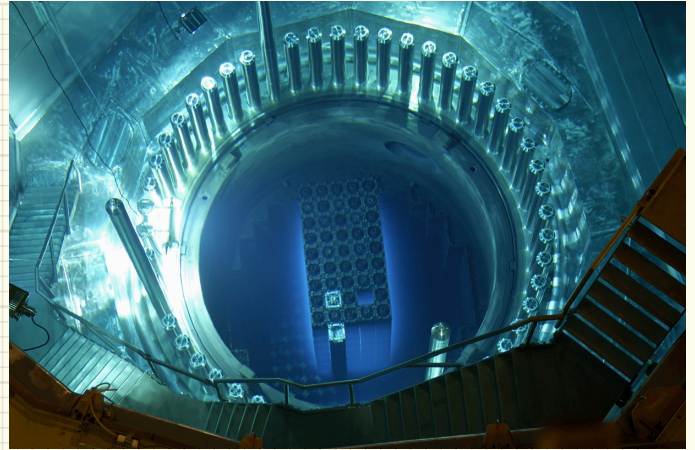
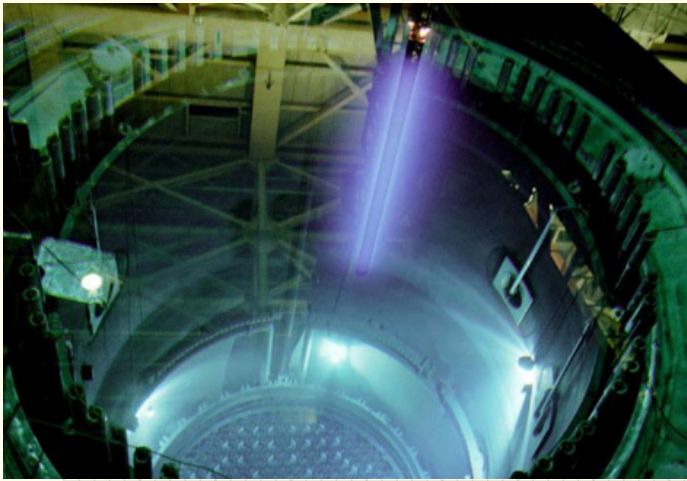
$$1 \text{ ton TNT} = 10^9 \text{ cal} = 4.2 \times 10^7 \text{ J}$$

$$E = (5.32 \times 10^{26} \text{ MeV} \times 10^6 \text{ eV/MeV}) (1.6 \times 10^{-19} \text{ J/eV}) \left( \frac{1 \text{ ton TNT}}{4.2 \times 10^7 \text{ J}} \right)$$

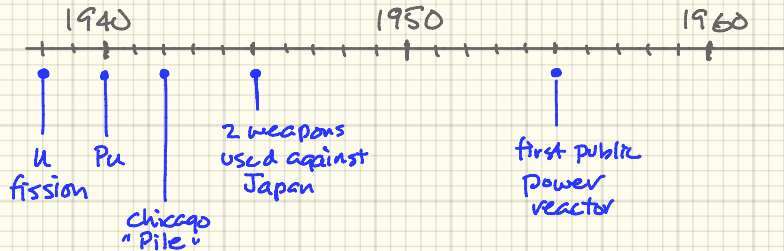
$$E = 20,000 \text{ tons TNT}$$

$$E = 20 \text{ kt}$$





## Some history



## German Program

Technical Choices :

1. Did not try to extract  $^{235}\text{U}$  from  $^{238}\text{U}$
2. Did tried to convert  $^{238}\text{U} \rightarrow ^{239}\text{Pu}$
3. Moderator
  - tried Graphite, decided it would not work *wrong*
  - chose  $\text{D}_2\text{O}$ , heavy water

→ due to Allies when Germany occupied Norway  
& its *uranium* production facility  
→  $\text{D}_2\text{O}$  by product

↑  
allies, including Norway, destroyed plants repeatedly

## U.S. program

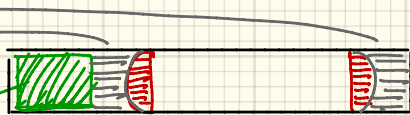
### technical choices

1. chose to try both
  - extract  $^{235}\text{U}$  from  $^{238}\text{U}$
  - convert  $^{238}\text{U} \rightarrow ^{239}\text{Pu}$
2. moderator
  - Fermi guessed German's contaminated their graphite
  - he purified graphite and  $^{235}\text{U}$  fuel achieved criticality

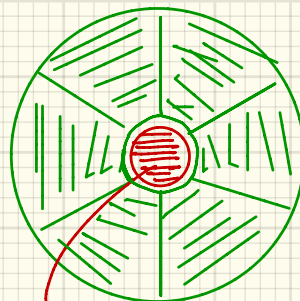
Manhattan Project @ Los Alamos Nat. Lab

neutron reflector

explosive  
propellant



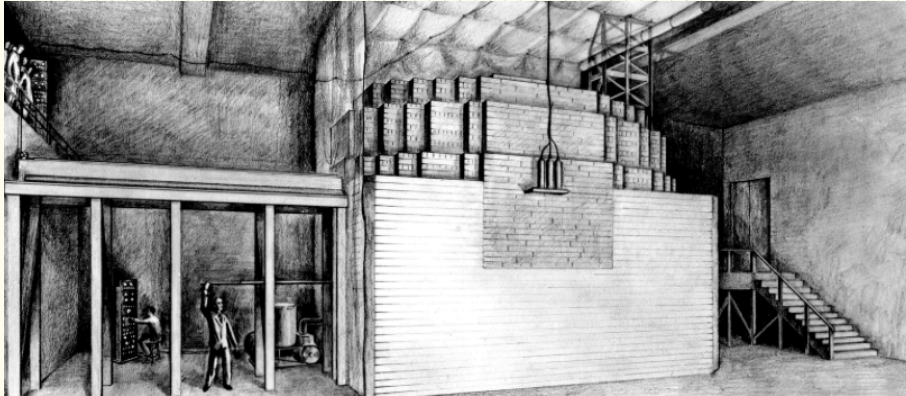
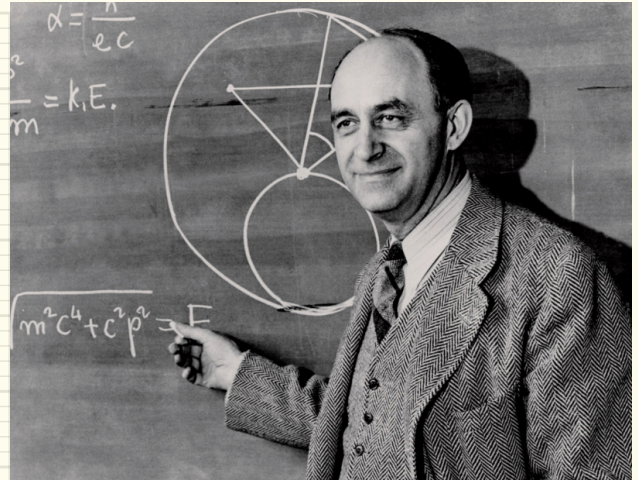
235U



explosives

239Pu





5/8/45 Germany surrendered

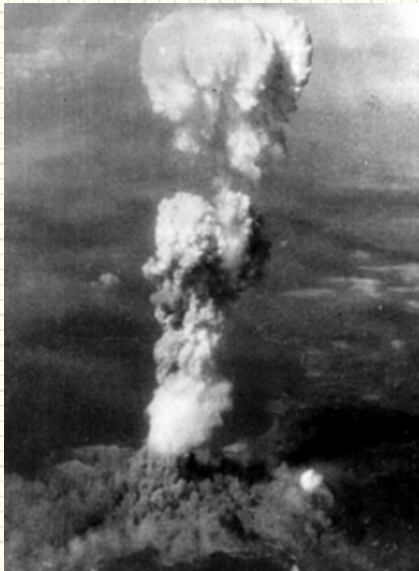
7/16/45 "Trinity Test"  
Alamogordo, NM

8/6/45 2 weapons  
8/9/45 Used against  
Japan

$^{235}\text{U}$  12.5 kt Hiroshima 8/6/45



$^{239}\text{Pu}$  20 kt Nagasaki 8/9/45



## Hiroshima

HIROSHIMA PEACE MEMORIAL MUSEUM

Before



After



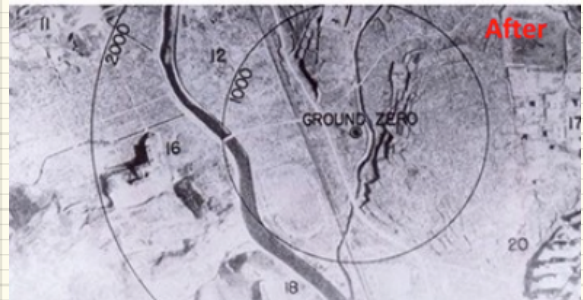
80,000 civilians killed immediately  
10,000's later

## Nagasaki

Before



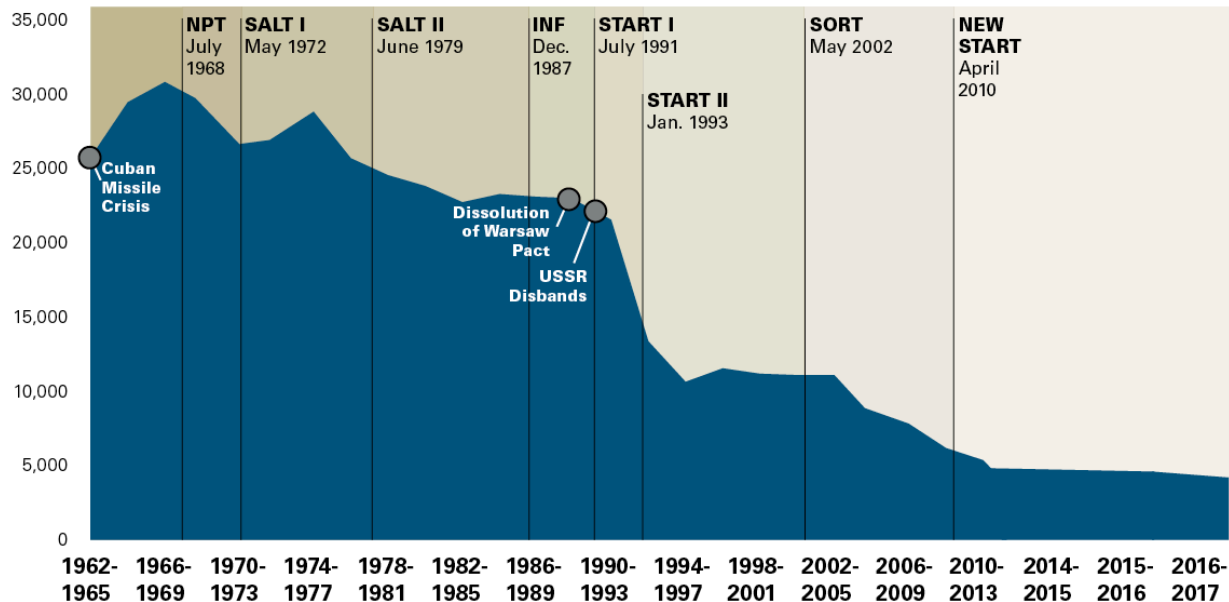
After



40,000 civilians killed immediately

## U.S. Nuclear Weapons Stockpile, 1962-2017

Since the late-1960s, the United States and Russia have signed a series of nuclear arms treaties that have contributed to steep cuts in their active and inactive nuclear warhead stockpiles.

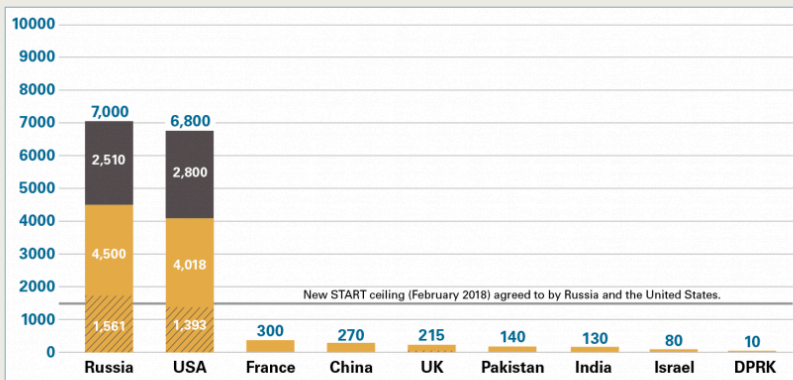


Sources: U.S. Department of State, U.S. Department of Defense, Arms Control Association. Updated: January 19, 2017.



## 2017 Estimated Global Nuclear Warhead Inventories

The world's nuclear-armed states possess a combined total of roughly 15,000 nuclear warheads; more than 90 percent belong to Russia and the United States. Approximately 9,600 warheads are in military service, with the rest awaiting dismantlement.

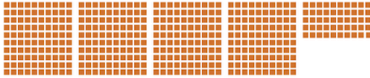


- Retired:** warheads no longer in the stockpile but remain intact as they await dismantlement
- Stockpiled:** warheads assigned for potential use on military delivery vehicles; includes active and inactive warheads.
- Deployed:** warheads on ballistic missiles and at aircraft bases. *Numbers based on New START counting rule which counts operationally deployed ballistic missile warheads and heavy bombers.*

Sources: Hans M. Kristensen and Robert S. Norris; U.S. Department of State. Updated October 3, 2017.

ArmsControl  
Association

**Land: Intercontinental ballistic missiles**

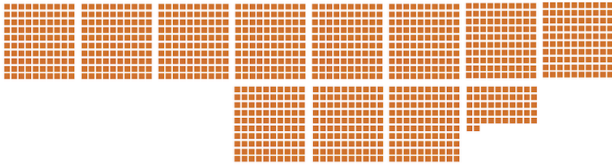


**450**  
ICBMs

*Minuteman III*



**Sea: Submarine ballistic missiles**



**1,152**  
warheads

*Ohio Class Submarine*



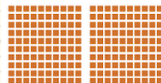
**Air**



**200**  
cruise missiles



**100**  
bombs



**200**  
tactical bombs



*B-52*



*B-2*

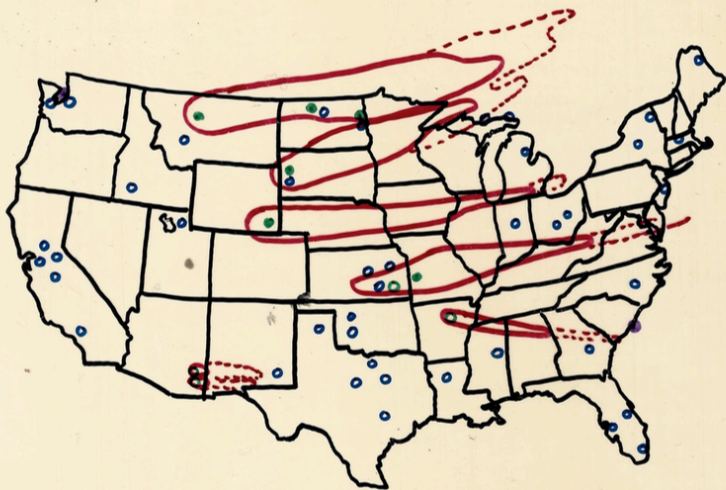


*F-15*



*F-16*


\* The U.S. holds an inactive stockpile of 2,548 to 2,700 tactical warheads




- ICBM (TITAN) FIELDS
- ICBM (MM) FIELDS
- SAC BASES
- SSBN SUPPORT BASES

**COUNTERFORCE ATTACK ON ICBM FIELDS ONLY**

2 1 Mt GROUND BURSTS (50% FISSION) / SILO

 450-rem indoors (50% DEAD)

 200-rem indoors (50% HOSPITALIZED)

Raw material depends on goal.

Natural Uranium

99.3%  $^{238}\text{U}$

0.7%  $^{235}\text{U}$

### TYPE

natural  $^{238}\text{U}$

"low enriched"

Uranium

LEU  $\Rightarrow$  0.7-20%  $^{235}\text{U}$

"highly enriched"

Uranium

HEU  $\Rightarrow$  >20%  $^{235}\text{U}$

mixed plutonium-uranium oxide

"MOX"

Pu

"weapons-grade" uranium > 90%  $^{235}\text{U}$

### MAIN USES

some power reactors

military Pu production reactors

most operating power reactors  $\rightarrow$  4-5%  $^{235}\text{U}$

some research reactors

French naval propulsion reactors

most research reactors

US, British, Russian naval propulsion reactors

military Pu and T production reactors

some research reactors

some power reactors

reactors

## Enrichment techniques

### 1. Gaseous diffusion - Manhattan Project @ Oak Ridge Nat. Lab, TN

diffuses  $\text{UF}_6$  gas through semi-permeable membranes

@ high pressure  $\propto \frac{1}{M^2}$  so  $^{235}\text{U}$  wins

### 2. Electromagnetic isotope separation

like a high-flux mass spectrometer.

### 3. Gas centrifuge

$\text{UF}_6$  separated through 100's of stages

sophisticated metallurgical designs

### 4. Molecular laser isotope separation

exploits the molecular energy level differences between

$^{235}\text{U}$  and  $^{238}\text{U}$  in  $\text{UF}_6$

## Gaseous Diffusion Enrichment

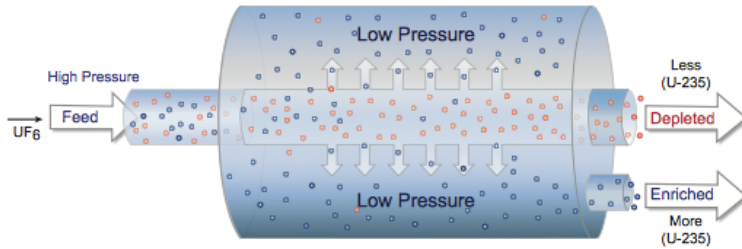
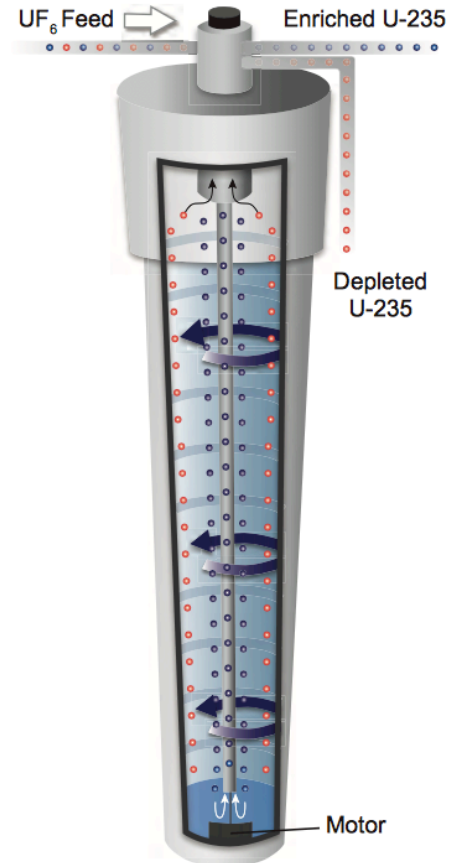
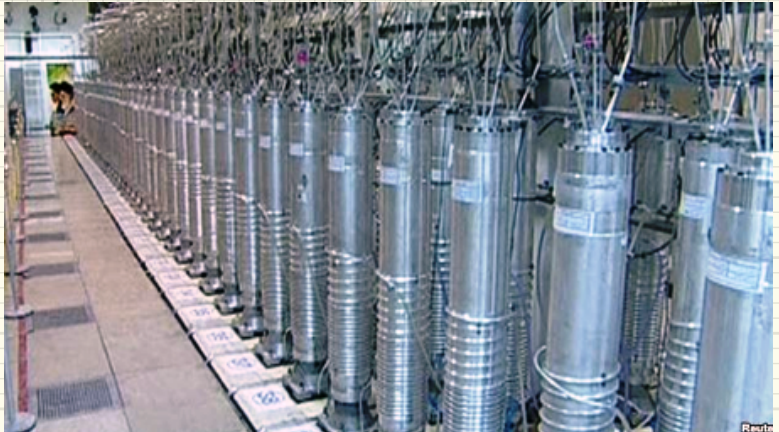
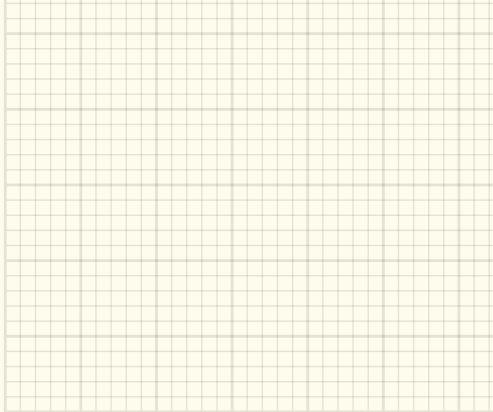
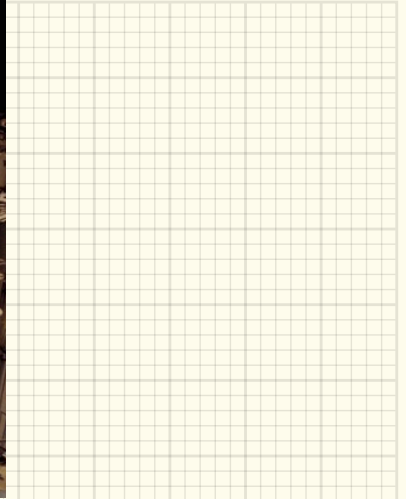
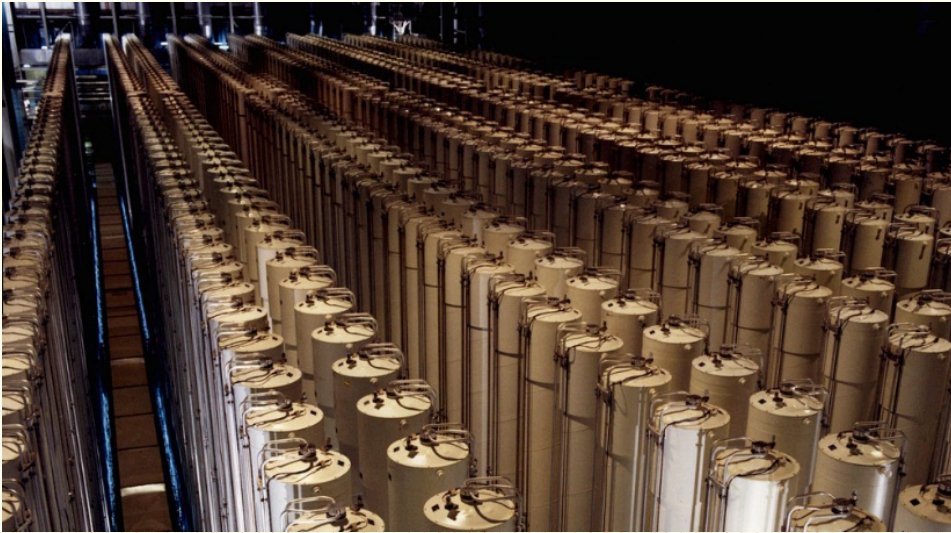


Image Credit: USEC, Inc.

## Centrifuge Enrichment





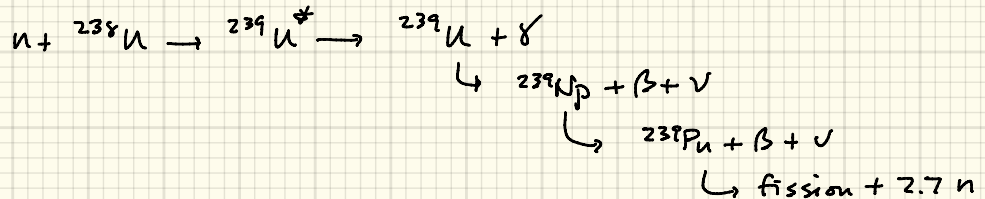
# Proliferation concerns

## Technology transfer

Pakistan → Iran, N. Korea, Lybia (1989-1997)

LEU facilities can be → HEU

## Breeder reactors



"breed" Pu fuel

- leave one running for a long time:  ${}^{239}\text{Pu} + {}^{240}\text{Pu}$  ← not fissile
- remove products quickly:  ${}^{239}\text{Pu} + \text{trace } {}^{240}\text{Pu}$   
↑ weapons grade



# IRANIAN "NUCLEAR DEAL" - you know enough now to understand it

"PS+1" July 2015

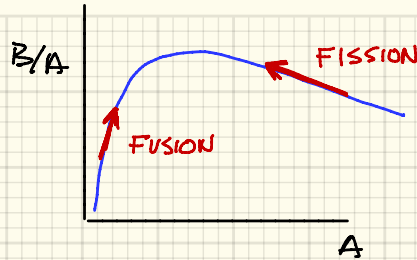
not political except to note: it's the most intrusive, comprehensive, inclusive arms control agreement in history.

My numbering:

1. Centrifuge technology. Iran has ~8 generations. Agreement restricts them to only the first 4 generations for a decade. #8 ... 1 cascade only,  $R \neq 1$
2. number of centrifuges. Previously, 20,000 ... dismantled 15,000
3. uranium enrichment. Restricts them to 3.67%  $^{235}\text{U}$  enrichment.  $\rightarrow$  LWPR  
ISU
4. stockpile. At agreement signing, they had  
10,000 kg LEU < 20% in oxide and gaseous form ~ 8,000 kg?  
- ready for further enrichment  
Agreement restricts them to 300 kg.

8,000 kg + 5,000 centrifuges  $\rightarrow$  few months to make 8 weapons  
 $\downarrow$   $\downarrow$   
300 kg 5,000 centrifuges  $\rightarrow$  > year

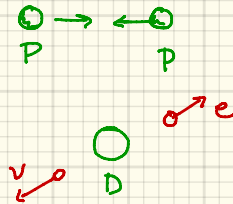
Fusion



About the same time fission weapons were being engineered...

Hans Bethe calculated how the sun works.

→ light elements @ high speeds overcome the Coulomb barrier and fuse



understood by  
liquid drop model  
 $D$  has smaller  
surface volume  
than  $2p$  → binds

Not enough  $KE$  ... so tunneling again

Thermonuclear "burning" in solar interior - chains.  $T = 1.4 \times 10^7 \text{ K}$

### PROTON CHAIN

		KE	Reaction Times
${}^1\text{H} + {}^1\text{H} \rightarrow {}^2\text{H} + e^+ + \nu$	$\times 2$	0.41 MeV	$7 \times 10^9 \text{ y}$
${}^1\text{H} + {}^2\text{H} \rightarrow {}^3\text{He} + \gamma$	$\times 2$	5.51 MeV	4s
${}^3\text{He} + {}^3\text{He} \rightarrow {}^4\text{He} + {}^1\text{H} + {}^1\text{H}$		12.98 MeV	$4 \times 10^5 \text{ y}$
$\Rightarrow 6 {}^1\text{H} \rightarrow {}^4\text{He} + 2 {}^1\text{H}$	net:	$4 {}^1\text{H} \rightarrow {}^4\text{He}$	

there's a story here

### CARBON CHAIN

${}^1\text{H} + {}^{12}\text{C} \rightarrow {}^{13}\text{N} + \gamma$	1.93 MeV	$10^6 \text{ y}$
$\quad \quad \quad \hookrightarrow {}^{13}\text{C} + e^+ + \nu$	1.2 MeV	10 min
${}^1\text{H} + {}^{13}\text{C} \rightarrow {}^{14}\text{N} + \gamma$	2.60 MeV	$2 \times 10^3 \text{ y}$
${}^1\text{H} + {}^{14}\text{N} \rightarrow {}^{15}\text{O} + \gamma$	2.39 MeV	$3 \times 10^7 \text{ y}$
$\quad \quad \quad \hookrightarrow {}^{15}\text{N} + e^+ + \nu$	1.71 MeV	2 min
${}^1\text{H} + {}^{15}\text{N} \rightarrow {}^{13}\text{C} + {}^4\text{He}$	4.99 MeV	$10^4 \text{ y}$

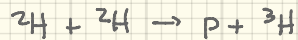
on Earth?

### Controlled nuclear fusion?

seems to be always 10 years from any time



$$Q = 3.3 \text{ MeV}$$



$$Q = 4 \text{ MeV}$$



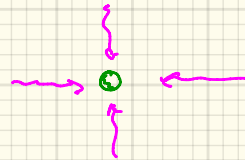
$$Q = 17.6 \text{ MeV} \leftarrow \text{best shot}$$

$$T \approx 1.5 \times 10^8 \text{ K}$$

↑ easily made  
↑ byproduct of CANDU reactors

2 main approaches

1. Inertial Confinement



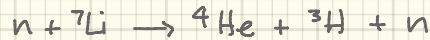
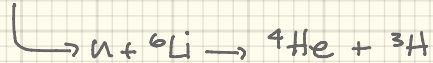
lasers tuned to compress  
D-T ice pellet

LLNL - close to weapons physics so to energy management -

National Ignition Facility

2. Magnetic confinement → complicated in practice, simple in principle

(D) (T)



Tritium "breeding"

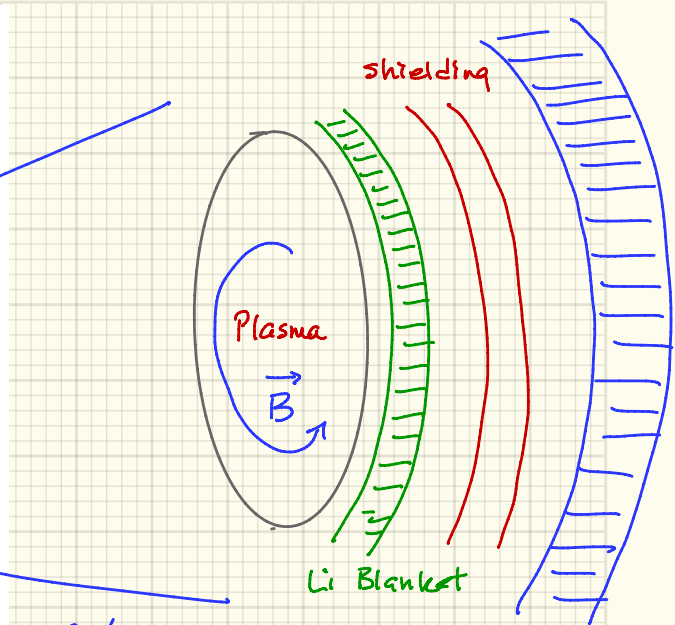
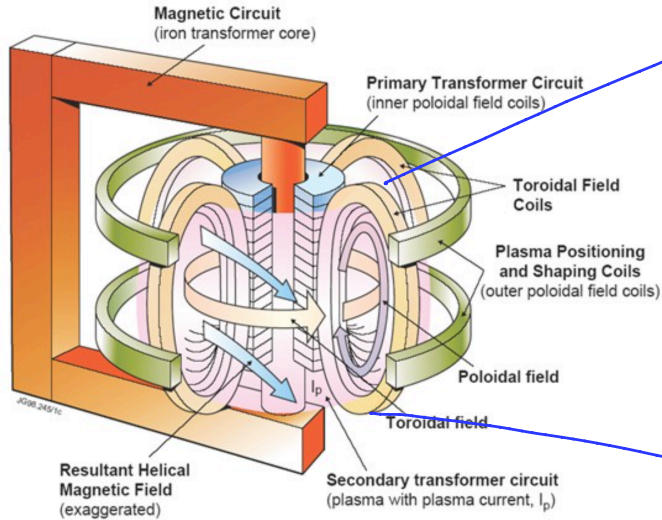
Li? easily acquired and would be built into special "Lithium Blanket"

Need

- HOT plasma of D and T
- High  $\vec{B}$  to confine plasma
- Enormous material and engineering challenges

main bet on TOKAMAK (Russian for "toroidal magnetic chamber")

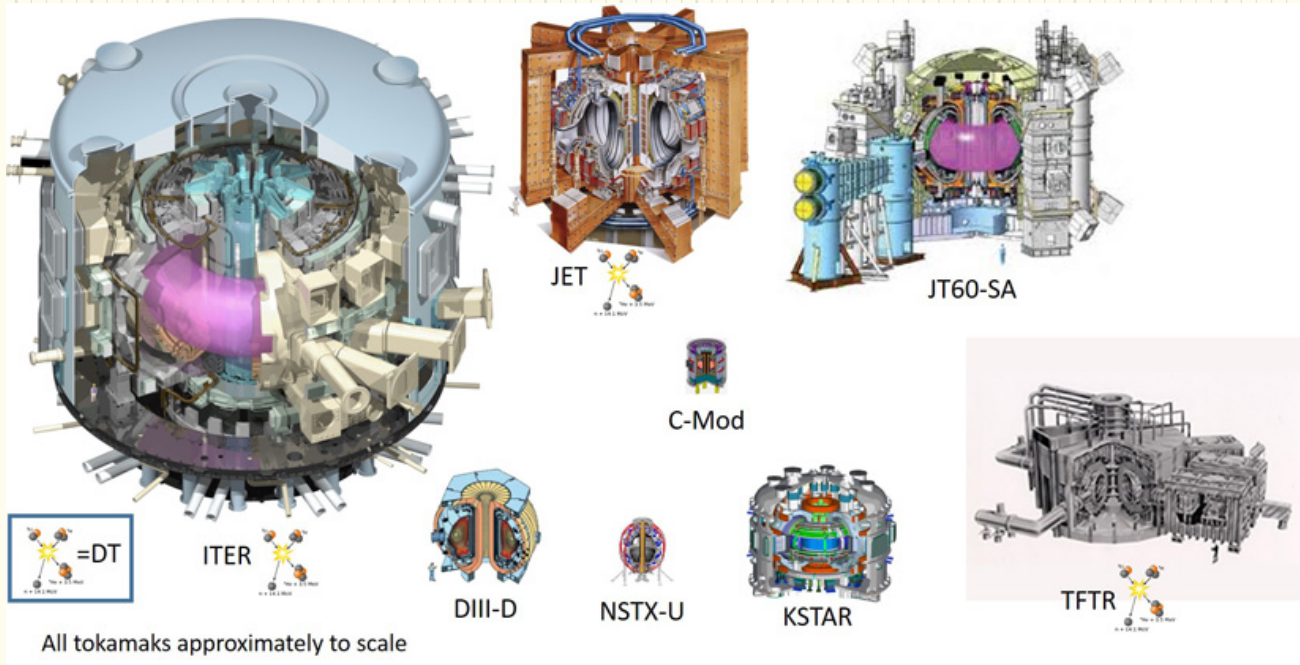
# The Tokamak: A Transformer Device



Cartoon  
Cross section

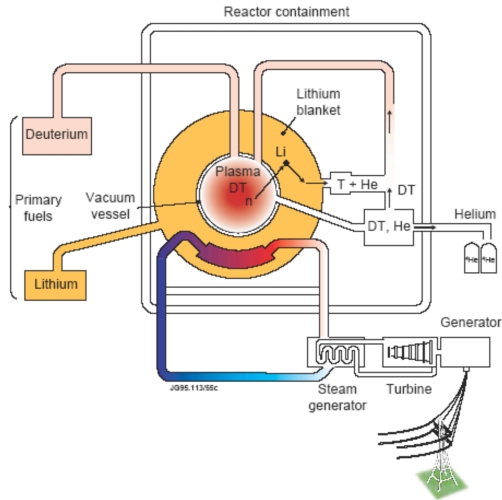
toroid  
field coils

# The world: ITER International Thermonuclear Experimental Reactor



→ "first plasma" ~ 2028-2035      2 scenarios  
 "DT" operation ~ 2050

# WORKING OF ITER



Under construction

Cadarache, France, China, EU, India, Japan, Korea, Russia, US



Enormous International Project

goal: 500MW sustained  
at  $Q = 10$  (different "Q")  
(current best  $Q = 0.67$ )

revised 2016...

EUR 6B Construction  
EUR 5B operations  
(2008 values)

EU 5/11  
others ~ 1/11<sup>th</sup> each.  
US Moniz --  
largest US year: \$250M



## ITER Timeline

2005	Decision to site the project in France
2006	Signature of the ITER Agreement
2007	Formal creation of the ITER Organization
2007-2009	Land clearing and levelling
2010-2014	Ground support structure and seismic <b>foundations</b> for the Tokamak
2012	Nuclear licensing milestone: ITER becomes a Basic Nuclear Installation under French law

2014-2021*	Construction of the Tokamak Building (access for assembly activities in 2019)
2010-2021*	Construction of the ITER plant and auxiliary buildings for First Plasma
2008-2021*	Manufacturing of principal First Plasma components
2015-2021*	Largest components are transported along the ITER Itinerary

2018-2025*	Assembly phase I
2024-2025*	Integrated commissioning phase (commissioning by system starts several years earlier)
<b>Dec 2025*</b>	<b>First Plasma</b>
<b>2035*</b>	<b>Deuterium-Tritium Operation begins</b>

from ITER site

### 1) Produce 500 MW of fusion power

The world record for fusion power is held by the European tokamak JET. In 1997, JET produced 16 MW of fusion power from a total input power of 24 MW ( $Q=0.67$ ). ITER is designed to produce a ten-fold return on energy ( $Q=10$ ), or **500 MW** of fusion power from 50 MW of input power. ITER will not capture the energy it produces as electricity, but—as first of all fusion experiments in history to produce net energy gain—it will prepare the way for the machine that can.

### 2) Demonstrate the integrated operation of technologies for a fusion power plant

ITER will bridge the gap between today's smaller-scale experimental fusion devices and the demonstration fusion power plants of the future. Scientists will be able to study plasmas under conditions similar to those expected in a future power plant and test technologies such as heating, control, diagnostics, cryogenics and remote maintenance.

### 3) Achieve a deuterium-tritium plasma in which the reaction is sustained through internal heating

Fusion research today is at the threshold of exploring a "burning plasma"—one in which the heat from the fusion reaction is confined within the plasma efficiently enough for the reaction to be sustained for a long duration. Scientists are confident that the plasmas in ITER will not only produce much more fusion energy, but will remain stable for longer periods of time.

### 4) Test tritium breeding

One of the missions for the later stages of ITER operation is to demonstrate the feasibility of producing tritium within the vacuum vessel. The world supply of tritium (used with deuterium to fuel the fusion reaction) is not sufficient to cover the needs of future power plants. ITER will provide a unique opportunity to test mockup in-vessel tritium breeding blankets in a real fusion environment.

### 5) Demonstrate the safety characteristics of a fusion device

ITER achieved an important landmark in fusion history when, in 2012, the ITER Organization was licensed as a nuclear operator in France based on the rigorous and impartial examination of its safety files. One of the primary goals of ITER operation is to demonstrate the control of the plasma and the fusion reactions with negligible consequences to the environment.

on Earth?

Controlled nuclear fusion? - nope

uncontrolled fusion - hundreds of times

for a weapon  $D + T \rightarrow n + {}^4\text{He}$  ... hard to assemble T & D  
in a bomb

rather... think of  ${}^6\text{Li}$  as an  $\alpha + D$  and make T:

$\text{LiD}$  is a solid @ STP

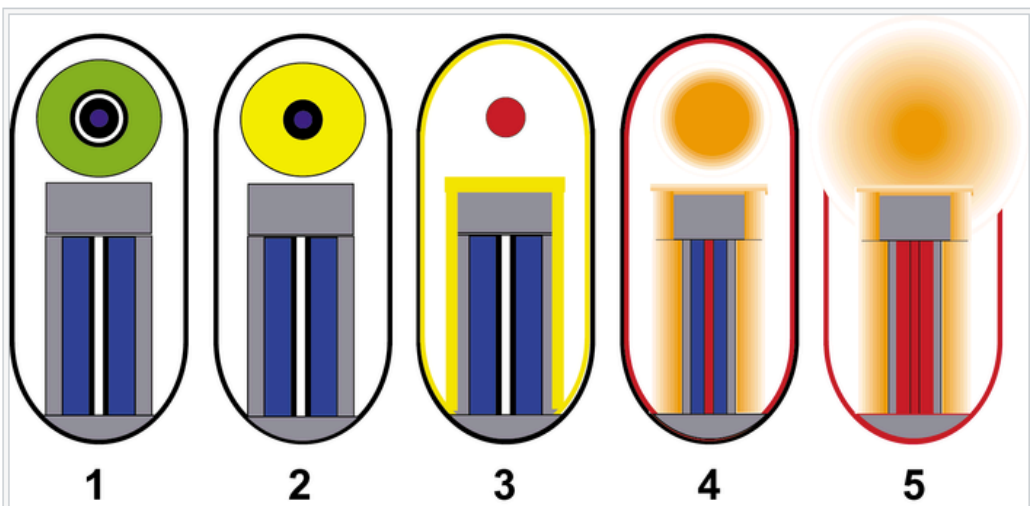
So 2 paths:

Li path  $n + {}^6\text{Li} \rightarrow {}^4\text{He} + {}^3\text{H} + \text{energy}$

D path  $2\text{H} + {}^3\text{H} \rightarrow {}^4\text{He} + n + \text{energy}$

→ overall  ${}^6\text{Li} + 2\text{H} \rightarrow {}^4\text{He} + {}^4\text{He}$

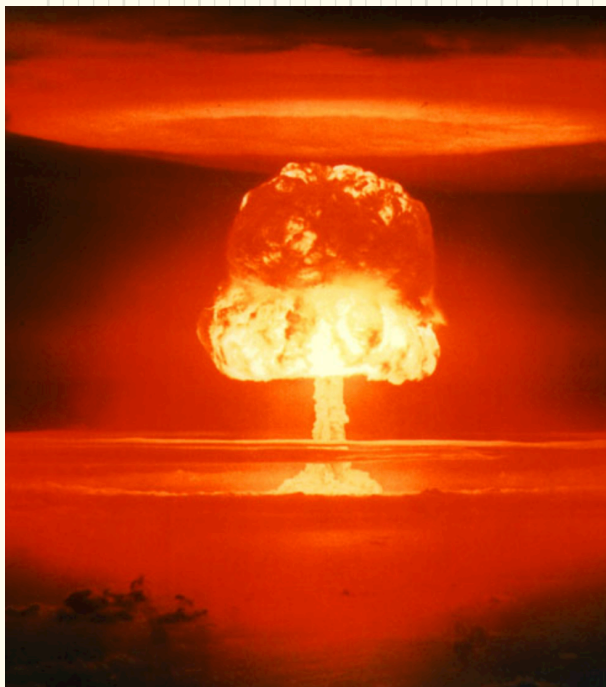
Ignition? Fission bomb



Ablation mechanism firing sequence.

1. Warhead before firing. The nested spheres at the top are the fission primary; the cylinders below are the fusion secondary device.
2. Fission primary's explosives have detonated and collapsed the primary's fissile pit.
3. The primary's fission reaction has run to completion, and the primary is now at several million degrees and radiating gamma and hard X-rays, heating up the inside of the hohlraum and the shield and secondary's tamper.
4. The primary's reaction is over and it has expanded. The surface of the pusher for the secondary is now so hot that it is also ablating or expanding away, pushing the rest of the secondary (tamper, fusion fuel, and fissile spark plug) inwards. The spark plug starts to fission. Not depicted: the radiation case is also ablating and expanding outwards (omitted for clarity of diagram).
5. The secondary's fuel has started the fusion reaction and shortly will burn up. A fireball starts to form.

From the merely absurd to the obscene.

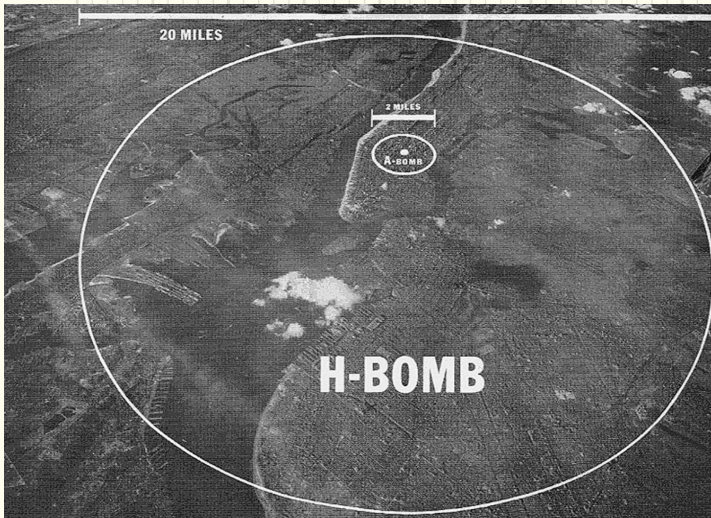


Castle Romeo mushroom cloud,  
Bikini Atoll, March 27, 1954: 11Mt

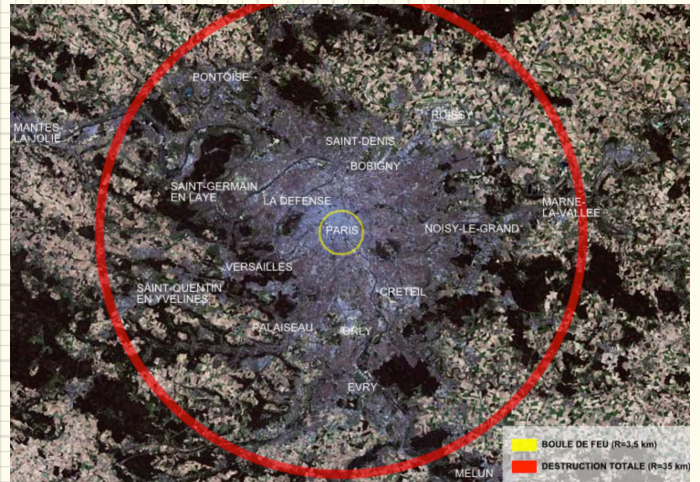


The Tsar Bomba mushroom cloud  
seen from a 100 mi. The crown of  
the cloud is 35 mi high at the time  
of the picture. October 30, 1961: 50  
Mt

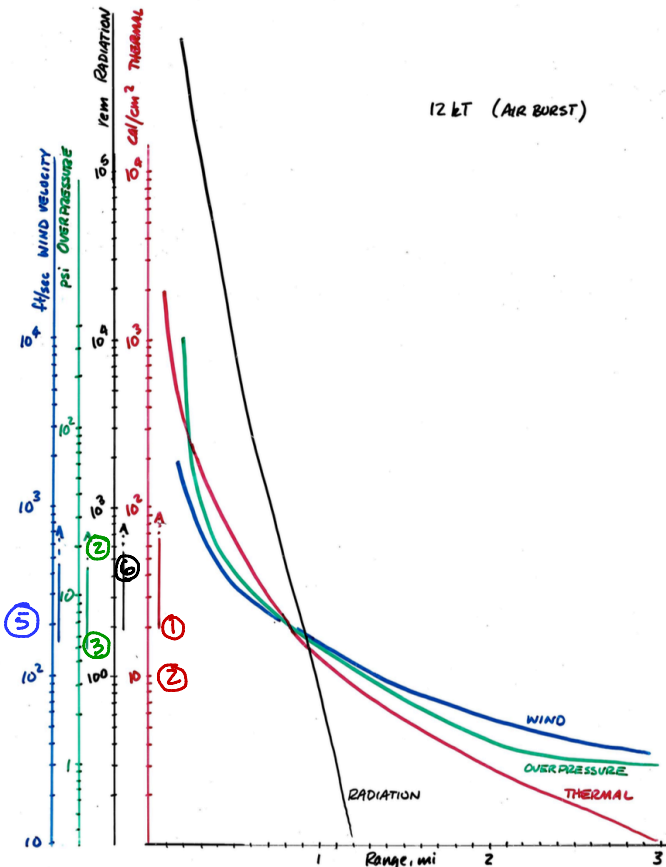
1 Mt total destruction superimposed on NYC



Tsar Bomba's range of total destruction superimposed on Paris.



### 12 kt (AIR BURST)



### 1 Mt (AIR BURST)

